



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D5712-1
Job Sheet 200311

Accounting Job RD18-762-01



Part No: D5712-1

Job Qty: 1 pcs

Part Name: FWD HOIST GUARD



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/10/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/25/19

Description:

Note: DWG D5712 REV.A IPP REV:A 19.08.26 NEW ISSUE DD VERF.JFS

Ship Via:

POSITIVE RECALL
EFFECTIVE SEP 19 2019
RELEASE DATE OCT 02 2019

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Waterjet - Flow - 1	1 pcs	9/25/19	9/25/19	0.17	0.33	Waterjet - Flow	9/24/19	JMB
110	HAAS 4 Axis - B4B	1 pcs	9/25/19	9/25/19	0.50	0.75	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	1 pcs	9/25/19	9/25/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		

8-89

DAS
64
9-89

Dart Aerospace Ltd.
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CANADA
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Container No: S216590

Part: D5712-1

Job No: 200311

Serial No/Batch: S216590

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/24/19

PRIORITY

Plex 9/19/19 8:02 AM Dart.lajeunesse.marie

				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
130	QC 8	1 pcs	9/25/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
140	Packaging 3-1 - Stock - B4B	1 pcs	9/25/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B

DAS
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9-89

				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	1 pcs	9/25/19	0.00 0.00	QC 21 - SA - 21	QC 21 - SA - 21
				QC 21 - SA - 70	QC 21 - SA - 70
				QC 21 - SA - 53	QC 21 - SA - 53

Part Op 100 - CUT D5712-1 BLANK (ONE BLANK MAKES TWO PART)

Descriptions: 110 - (HAAS CNC vertical machine #4) 1-Mill as per folio FC955 & dwg D5712, FOLIO REV: AA DWG

REV: A 2-Debur as required

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Identify as per dwg & Stock Location: _____)

150 - QC21- Final Inspection - Work Order Release

5T2602

21 OCT 0 2 2019

9:59:56

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	2.1010 sf (2.101 ea)	100-Waterjet - Flow - 1	5154152

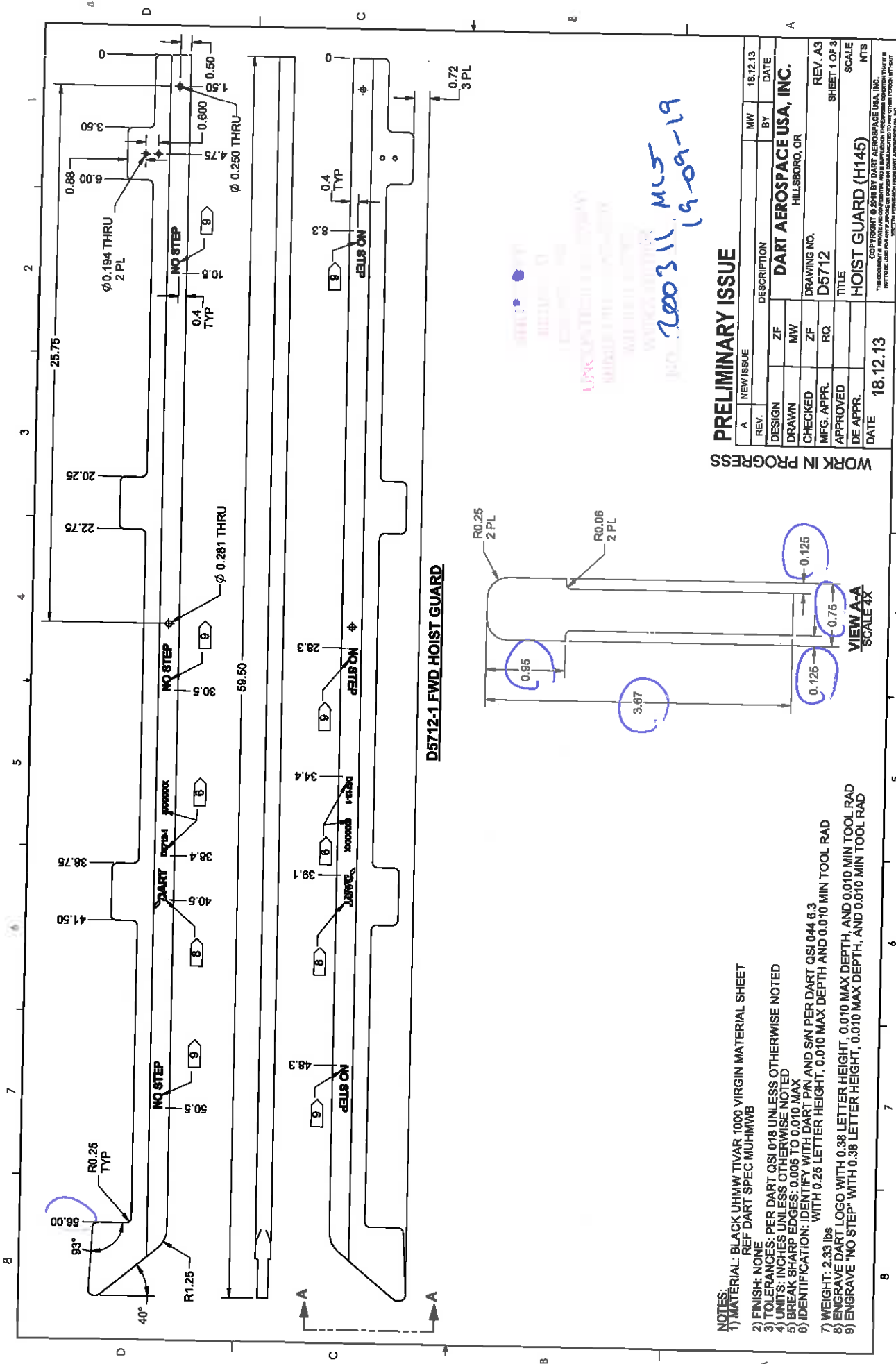
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MUHMWB10	2	333	0

Part Specifications

Specifications could not be found.

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D5712-1 FWD HOIST GUARD

- NOTES:**
- 1) MATERIAL: BLACK UHMW TIVAR 1000 VIRGIN MATERIAL SHEET
REF DART SPEC MUHMB
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N AND S/N PER DART QSI 044 6.3
WITH 0.25 LETTER HEIGHT, 0.010 MAX DEPTH AND 0.010 MIN TOOL RAD
 - 7) WEIGHT: 2.33 lbs
 - 8) ENGRAVE DART LOGO WITH 0.38 LETTER HEIGHT, 0.010 MAX DEPTH, AND 0.010 MIN TOOL RAD
 - 9) ENGRAVE "NO STEP" WITH 0.38 LETTER HEIGHT, 0.010 MAX DEPTH, AND 0.010 MIN TOOL RAD

WORK IN PROGRESS

PRELIMINARY ISSUE

REV.	DESCRIPTION	DATE
A	NEW ISSUE	18.12.13
DESIGN	DESIGN	
DRAWN	ZF	
CHECKED	MW	
MFG. APPR.	ZF	
APPROVED	RQ	
DE APPR.		
DATE	18.12.13	

DART AEROSPACE USA, INC.
HILLSBORO, OR

DRAWING NO. **D5712**
REV. **A3**
SHEET 1 OF 3
SCALE
HOIST GUARD (H145)
NTS

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200311.MC5
19-09-19

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube Machining ☐ Large Fab ☐ Cross tube Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering Water Jet ☐ Supplier ☐ Quality ☐		DEPARTMENT/PROCESS		MRB (QSI042)	
Date: _____		Sequence #: _____		QTY Affected : _____			
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐				Completed By Lead hand / Supervisor QC / QA Coordinator			

